

Stake List for Inverto 601 ca. 1963-1972

Stake No.	Description	End Diameter (OD, mm)	Hole Diameter (ID, mm)	Stake No.	Description	Hole Diameter (ID, mm)	Stake No.	Description	Hole Diameter (ID, mm)
1	"Set punch" align punch & die plate			50	Flat face hollow	1.45	80	Round face hollow	1.45
8	Cross hole		0.18	51	Flat face hollow	1.40	81	Round face hollow	1.40
9	Cross hole		0.21	52	Flat face hollow	1.25	82	Round face hollow	1.25
10	Cross hole		0.25	53	Flat face hollow	1.09	83	Round face hollow	1.09
13	Prick			54	Flat face hollow	1.04	84	Round face hollow	1.04
14	Peening			55	Flat face hollow	0.97	85	Round face hollow	0.97
25	Staking rollers		0.79	56	Flat face hollow	0.95	86	Round face hollow	0.95
26	Staking rollers		0.63	58	Flat face hollow	0.92	88	Round face hollow	0.92
26B	Staking rollers		0.51	59	Flat face hollow	0.90	89	Round face hollow	0.90
26C	Staking rollers		0.41	59A	Flat face hollow	0.81	89A	Round face hollow	0.81
27	Staking rollers		1.40	60	Flat face hollow	0.79	90	Round face hollow	0.79
28	Staking rollers		1.18	61	Flat face hollow	0.75	91	Round face hollow	0.75
31	Taper mouth closing	3.53	1.09	62	Flat face hollow	0.74	92	Round face hollow	0.74
32	Taper mouth closing	2.90	0.91	63	Flat face hollow	0.71	93	Round face hollow	0.71
34	Taper mouth closing	2.15	0.79	63A	Flat face hollow	0.66	93A	Round face hollow	0.66
35	Taper mouth closing	2.01	0.56	64	Flat face hollow	0.63	94	Round face hollow	0.63
36	Taper mouth closing	1.61	0.61	65	Flat face hollow	0.60	95	Round face hollow	0.60
38	Taper mouth closing	1.15	0.46	66	Flat face hollow	0.56	96	Round face hollow	0.56
106	Flat face solid	3.23		67	Flat face hollow	0.53	97	Round face hollow	0.53
108	Flat face solid	2.23		68	Flat face hollow	0.50	98	Round face hollow	0.50
110	Flat face solid	1.48		69	Flat face hollow	0.45	99	Round face hollow	0.45
111	Flat face solid	0.99		70	Flat face hollow	0.40	100	Round face hollow	0.40
111A	Flat face solid	0.89		71	Flat face hollow	0.37	101	Round face hollow	0.37
115	Round face solid	2.73		72	Flat face hollow	0.34	102	Round face hollow	0.34
116	Round face solid	2.23		73	Flat face hollow	0.31	103	Round face hollow	0.31
117	Round face solid	1.76							
118	Round face solid	1.48							
119	Round face solid	0.99							
119A	Round face solid	0.84							
121	Screw knocking	0.76							
122	Screw knocking	0.25							

Source: K&D Tools Catalog Excerpt, Undated but likely ca. 1963-1972, pages 2&3