## Stumps for Very Modern (at least post-1983) for Inverto Deluxe 18R

Stump No.		Outside Diameter (mm)	Hole Size (ID) (mm)
3	Flat face solid	5.78	
33	Round faced solid	2.08	
37	Round faced solid	1.4	
60	Flat face hole	4.08	0.92
62	Flat face hole		
	Flat face hole		
67	Flat face hole		
69	Flat face hole	3.26	0.51
	Roller driving on	Bracelet, large	
	Roller driving on	Bracelet, small	
80	Roller removing	Large, with slot for roller pin	
88	Center arbor support	Large	
89	Center arbor support	Small	
92	Waltham detachable staffs, driving in, 16s	5.61	0.94
93	Waltham detachable staffs, driving in, 12s	5.31	0.74
94	Waltham detachable staffs, driving in, 0s	4.92	0.61
95	Waltham detachable staffs, driving out, 16s	Taper mouth	
96	Waltham detachable staffs, driving out, 12s	Taper mouth	
97	Waltham detachable staffs, driving out, 0	Taper mouth	
99	Elgin staff 6-10 size	5.79	1.5

Sources:

K&D Tools Catalog, 1961 (for dimensions)

Build sheet for Inverto 18R set, layout dated 1/83, frame s/n 5-78-85 (?) may indicate 1985 production date (for content)