

**Stake List for Inverto 600 ca. 1963-1972**

Stake No.	Description	End Diameter (OD, mm)	Hole Diameter (ID, mm)	Stake No.	Description	Hole Diameter (ID, mm)	Stake No.	Description	Hole Diameter (ID, mm)
1	"Set punch" align punch & die plate			50	Flat face hollow	1.45	80	Round face hollow	1.45
8	Cross hole		0.18	53	Flat face hollow	1.09	83	Round face hollow	1.09
9	Cross hole		0.21	55	Flat face hollow	0.97	85	Round face hollow	0.97
13	Prick			56	Flat face hollow	0.95	86	Round face hollow	0.95
14	Peening			59	Flat face hollow	0.90	89	Round face hollow	0.90
26	Staking rollers		0.63	62	Flat face hollow	0.74	92	Round face hollow	0.74
26C	Staking rollers		0.41	63	Flat face hollow	0.71	93	Round face hollow	0.71
31	Taper mouth closing	3.53	1.09	63A	Flat face hollow	0.66	93A	Round face hollow	0.66
32	Taper mouth closing	2.90	0.91	64	Flat face hollow	0.63	94	Round face hollow	0.63
34	Taper mouth closing	2.15	0.79	65	Flat face hollow	0.60	95	Round face hollow	0.60
35	Taper mouth closing	2.01	0.56	66	Flat face hollow	0.56	96	Round face hollow	0.56
36	Taper mouth closing	1.61	0.61	67	Flat face hollow	0.53	97	Round face hollow	0.53
38	Taper mouth closing	1.15	0.46	68	Flat face hollow	0.50	98	Round face hollow	0.50
106	Flat face soild	3.23		69	Flat face hollow	0.45	99	Round face hollow	0.45
108	Flat face soild	2.23		70	Flat face hollow	0.40	100	Round face hollow	0.40
110	Flat face soild	1.48		71	Flat face hollow	0.37	101	Round face hollow	0.37
111	Flat face soild	0.99		72	Flat face hollow	0.34	102	Round face hollow	0.34
111A	Flat face soild	0.89					103	Round face hollow	0.31
115	Round face solid	2.73							
116	Round face solid	2.23							
117	Round face solid	1.76							
118	Round face solid	1.48							
119	Round face solid	0.99							
119A	Round face solid	0.84							
121	Screw knocking	0.76							
122	Screw knocking	0.25							

Source: K&D Tools Catalog Excerpt, Undated but likely ca. 1963-1972, pages 2&3